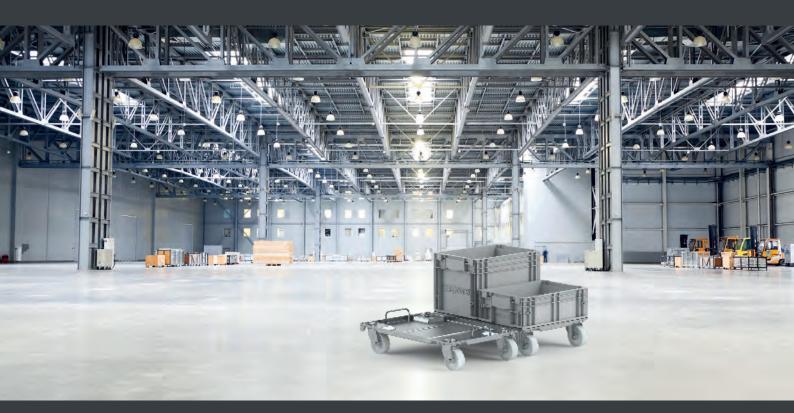
# MATERIAL FLOW AND FACTORY EQUIPMENT TROLLEYS

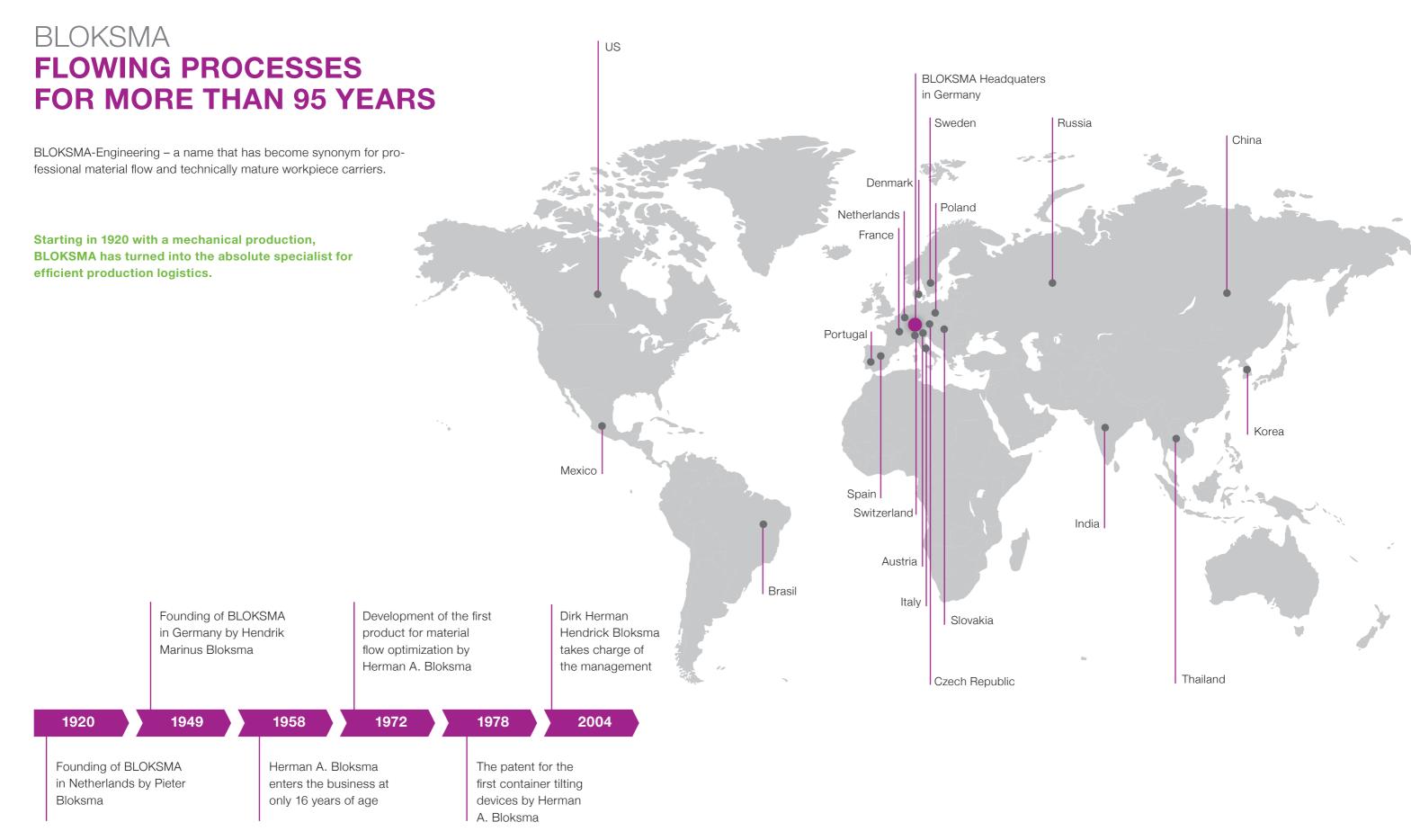


WE GET YOUR PRODUCTION ROLLING.

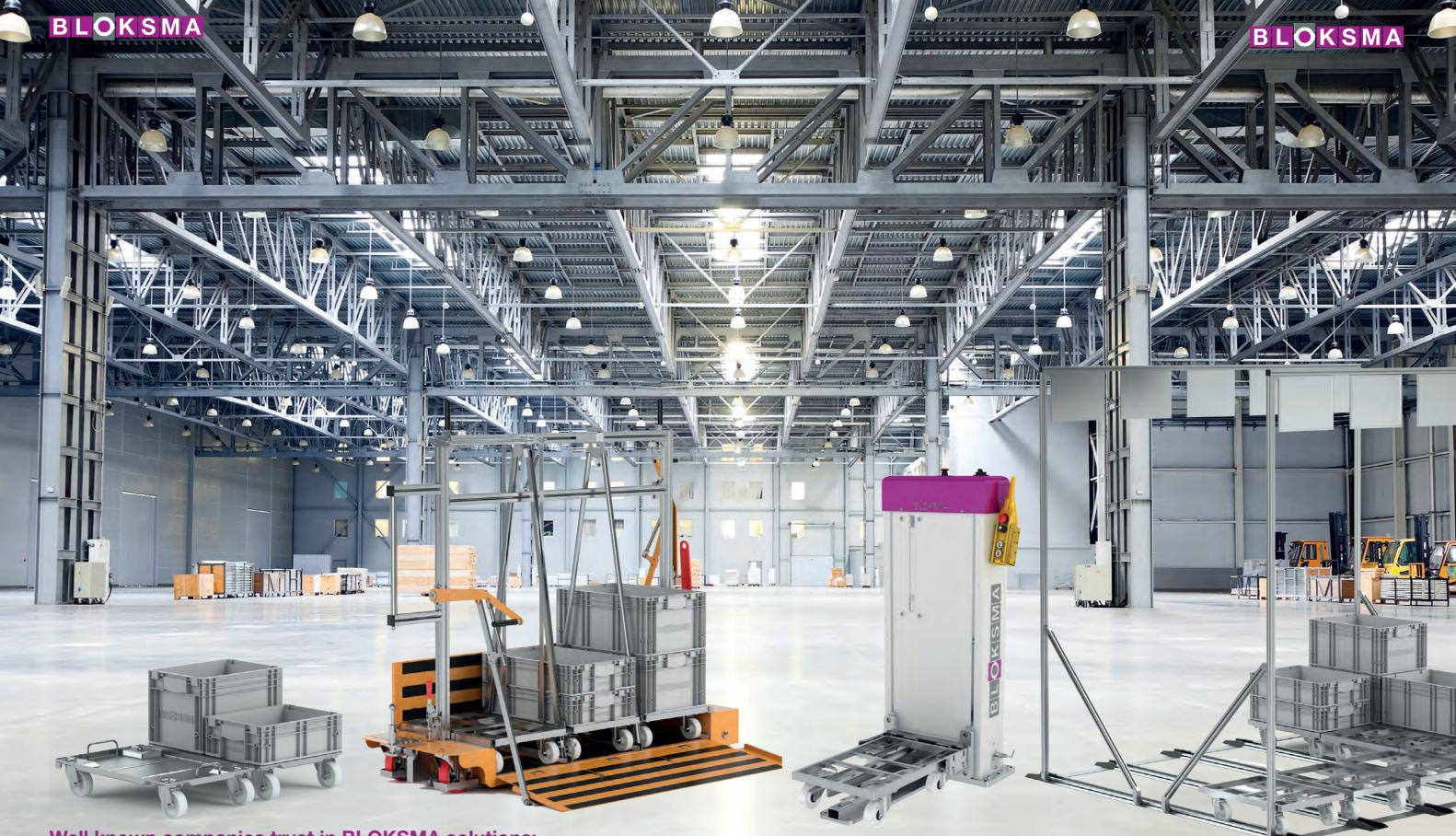








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#### Well known companies trust in BLOKSMA solutions:

AEG · Allweiler · AMG · Arburg · Atlas Copco · Audi · Behr · Benzinger · Beru · Bitzer · BMW Danfoss · Eaton · Eberspächer · ebmpapst · EMAG · FAG · Faurecia · Federal Mogul · Fein Hansgrohe · Hatz · Heidelberg · Hella · Husky · IFA · INA · John Deere · Knipex Mercedes Benz · Metabo · Miele · Nidec · Opel · Parker · Pierburg · Porsche · Promat Wabco · Wago · ZF

Boge · Borg Warner · Bosch · Brose · BRP-Rotax · BSH · Caterpillar · Continental · Daimler Felsomat · Festo · Ford · Gardena · Gemü · Georg Fischer · Getrag · GKN · Grob · Güdel Kodak · KUKA · Liebherr · LUK · Lütze · Magna · Magna Steyr · Mahle · MAN · Mannesmann Schaeffler · SEW · Stihl · thyssenkrupp · Traub · Valeo · Vibracoustic · Volkswagen · Vorwerk

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### OPTIMIZE YOUR

### "PRODUCTIVITY FACTOR" PFA

#### What is the PFA?

The Productivity Factor establishes the relationship between the total duration of the product cycle and the duration of the actual value creation process. The factor can be optimised by reducing the activities which do not generate added value such as the material transport from one processing station to the next.



#### Time overall

delivery, production time, internal transport, waiting/storage time, delivery

#### Time value-creation

processing, assembly, machine operating times



## LET'S USE THE CONCRETE EXAMPLE OF A MANUFACTURER FOR PROFESSIONAL POWER TOOLS

#### **BEFORE**

Lead time / working day 1587 min Value cration estimated 200 min

 $PFA = \frac{1587 \text{ min}}{200 \text{ min}} = 7.94$ 

Stock 4,950,000 €

#### **AFTER**

Lead time / working day 595 min Value creation estimated 200 min

 $A = \frac{595 \text{ min}}{2000 \text{ min}} = 2.98$ 

Stock 1,600,000 €



#### **SAVINGS**

Time savings through trolley usage per working day 992 min

Interest gained through lead time reduction

from 8 to 3 working days per working day 1,315 €

Stock reduction per year **3,170,000 €** 

Total investment about **90,000 €** 

## Objectives

- increased efficency
- ground-level storage without shelves and forklifts
- reduction of transit stocks by 2/3
- halving the lead times
- higher productivity per unit area
- improved ergonomics

### Solution approach:

#### **Getting "the production moving"**

- modern lay-out
- with just-in-time principle as flow production
- removal of high shelves with a roller conveyor
- forklift- free zones
- reduction of walk and search paths as well as manual repacking and restacking
- uniform SLC containers from the supplier to the customer

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### **TROLLEYS**



Durable, customized, with or without additional elements – BLOKSMA trolleys are available in a vast range of designs, dimensions and load capacities.

BLOKSMA trolleys are the basis for a modern "rolling" production without forklift trucks. With these systems nothing is neglected or left out. Everything can easily and quickly be transported as required to the designated area. Regardless of whether we are talking about transport of goods to the next work step or ergonomics at the

workplace, Kanban-planning and the related reduction of stock values or lead times - BLOKSMA trolleys are always the right choice. And at the same time they are extremely flexible: They are available either in standard dimensions and designs or individual designs that are adapted to your specific requirements for a customized solution.



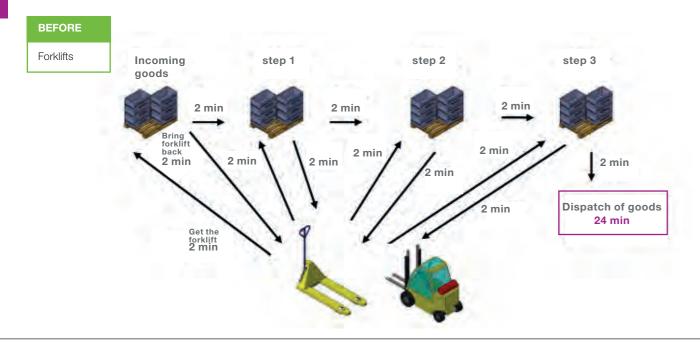
### **OVERVIEW**

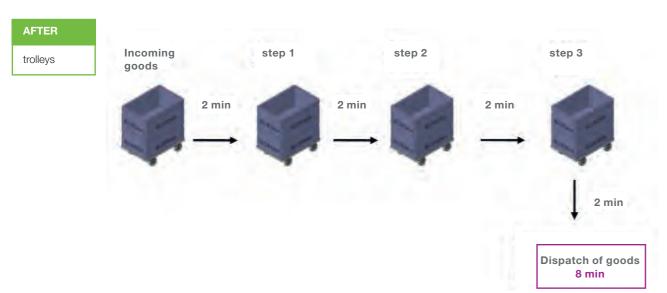
PRODUCT INFORMATION	Pages 16-21
TROLLEY BOF KLT/GLT	Pages 22-33
TROLLEY BOF CAGE PALLET/PALLETS	Pages 34-37
TROLLEY BOF INCH – US	Pages 38-43
TROLLEY BOK	Pages 44-47
TROLLEY BOZ	Pages 48-49
TROLLEY BOR	Pages 50-51
FURTHER PRODUCTS/ACCESSORIES	Pages 52-65

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## TROLLEYS COMMERCIAL PERSPECTIVE





#### **ECONOMICS – EXAMPLE CALCULATION**

Working time in minutes		Forklift	trolley	Saved minutes
Sum of searching and walking ways		24	8	16
x pallet change per shift	4	96	32	64
x shifts / day	3	288	96	192
x days / year	240	69,120	23,040	46,080

= hours saved	768 h
x your wage hour rate	€
x your machine hour rate	€
Savings	€

**Further savings:** No investment in industrial trucks such as forklifts or pallet truck as well as their necessary maintenance and upkeep.

## TROLLEY CHECKLISTE

length					
width					
products to be carried - description and dimensions -					
desired capacity					
wheel pairing	2 swivel & 2 fixed castors		4 swivel castors	4 swivel & 2 fixed castors	
wheel diameter		mm			
wheel quality	hard plastic (PA/PP)		rubber encased	rubber	
	combi (hard plastic & rubber)		other		
ESD version	no		yes		
ESD wheel positions	one sided		diagonal	number ESD wheels (min. 2 wheels)	
brake	no		yes	number of wheels with brake	
brake position	one sided		diagonal		
directional locking device	no		yes	number of directional locking devices	
bearing type	sliding bearing (€)		roller bearing (€€)	ball bearing (€€€)	
drawbar/ train version	no		yes castor combination is 2 fixed an 2 swivel		
handle	no		yes permanently attached	yes detachable	
material	steel pre-galvanised		steel galvanised (resp. hot-dip galvanised)	steel powder coated RAL-colour?	
	aluminium natural finish		aluminium anodized		
	stainless steel		stainless steel e-polished		
	others		e polisi ied		
oil-tight/ trolley = trip tray	no		yes		
adapted to automation	no		yes detailed description		
suitable for a transport pallet	no		yes detailed description		
code/ chip/ TAG	no		yes detailed description		
washable	no		yes detailed description		
scaling					

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## TROLLEYS EVERYTHING ABOUT WHEELS

#### WHEEL QUALITY

	noise	rolling resistance	tugger trains (grip and traction)	Transport pallet / rack fitting	expenses	dirt repellent	striation
hard plastic (PA/PP)	loud	low	not recommendable	recommendable	€	good	none
Polyurethane	medium	low		recommendable	€	good	conditionally possible
Polyurethane coated	medium	medium	recommendable	recommendable	€€	very good	none
soft rubber air	very quiet	very high	recommendable	not recommended for 4 swivel castors	€€	less good	yes
solid rubber	quiet	high		not recommended for 4 swivel castors	€€€	less good	yes

Load, suitable bearings, speed, floor condition, environmental influences as well as the force to be applied all influence the maneuverability – or the handling of the trolley.

#### **BEARING TYPES**

#### Plain bearings

are simple, sturdy and largely insensitive to moisture, but they have the most unfavourable friction values and therefore lead to a relatively high starting and rolling resistance.

#### Roller bearings

have a low radial bearing clearance, are sturdy and have a very low rolling resistance.

#### **Ball bearings**

have a high load capacity, the smallest bearing clearance, the best starting and rolling qualities and are also suitable for higher speeds (as well as for tugger and milkrun trains).

#### DETERMINATION OF THE WHEELS LOAD CAPACITY

$$T = \frac{FB + Fz}{n} \times S$$

T = required load capacity per wheel
FB = tare weight of the ground roller

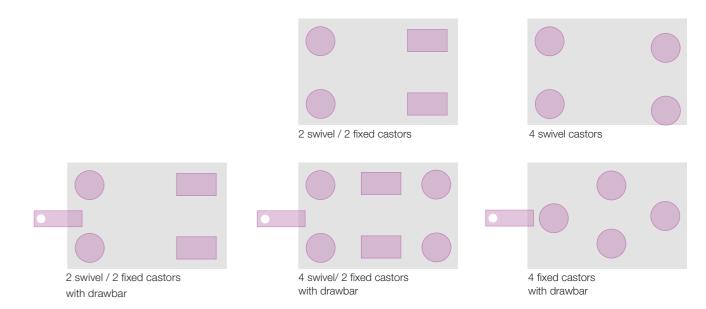
Fz = maximum load

n = number of carrying wheels

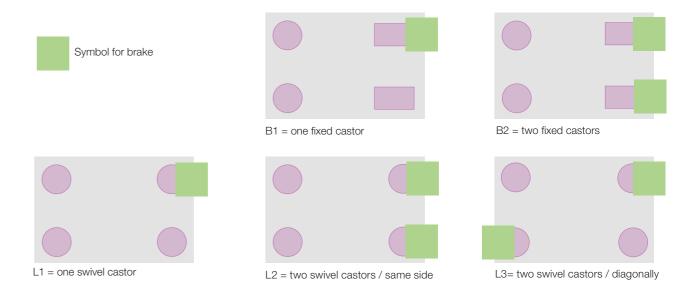
S = safety factor

## TROLLEY EVERYTHING ABOUT WHEELS

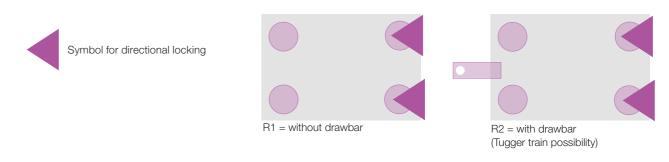
#### EXPLANATION OF THE SYMBOLS - WHEEL PAIRING



#### ARRANGEMENT OF BRAKES



#### DIRECTIONAL LOCKING - SWIVEL CASTOR BECOMES FIXED CASTOR

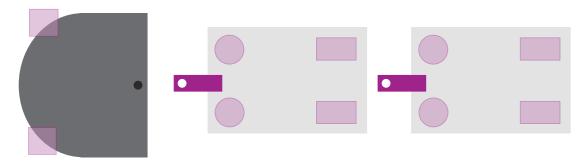


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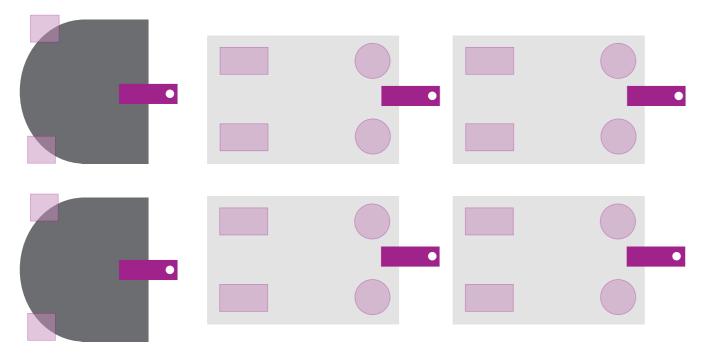


## TROLLEYS DRAWBAR POSITION

**Drawbar front:** mainly used for trolley size 600x400 and 800x600mm



**Drawbar back:** mainly used for trolley size 1,200x800 and 1,200x1000mm



**NOTES** 

Subject to technical changes



## TROLLEY BOF 400x400mm

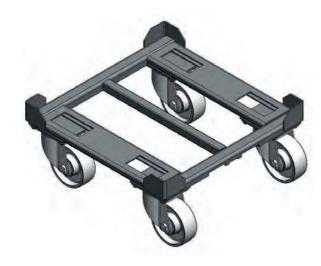
for KLT max. 160kg

PRODUCTS TO BE CARRIED

1 KLT 400x400mm



Item no. 138151-S0001 trolley with 2 swivel / 2 fixed castors



Item no. 206611 trolley with 4 swivel castors

This trolley is intended for the indoor transport of stackable boxes in the size of 400x400mm. The two swivel wheels and the two fixed wheels allow for manoeuverability and directional stability. Even better manoeuverability is achieved with four swivel wheels. Wheels are available in various materials. This trolley is only intended for light loads (tipping factor).

The stackable basic trolley is a K.Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

This trolley is suitable for the transport pallet and thus convenient for plant to plant transportation. For more information please turn to page 182 (Chapter Transport Logistics).

This trolley may also be enhanced by adding several optional products.

For more information please turn to page 52 (Chapter trolley Accessories).

#### WITHOUT DRAWBAR

Item no.	Centering of product	Wheels Wheel design		
138151-S0001	centering angle	Hard plastic	2 swivel and 2 fixed castors	
138151-S0002	centering angle	ESD Hard plastic	2 swivel and 2 fixed castors	
206611-S0001	centering angle	Hard plastic	4 swivel castors	
		All wheels Ø 100mm		

Also available with brakes on request.



Item no. 210227
Top cover plate for the transport of barrels



#### TOP COVER PLATE FOR THE TRANSPORT OF BARRELS

Item no.	Centering of product	Remark
210227	centering angle	barrel admission for Ø 380mm

Furthermore the top cover plate can be produced in various diameters as per customer request.

Other models / dimensions on request

Subject to technical changes

Other models / dimensions on request

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## TROLLEY BOF 600x400mm

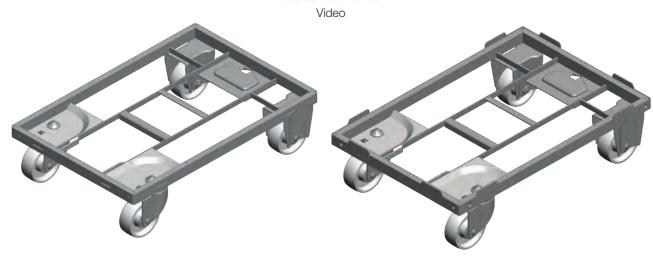
for KLT max. 250kg

#### PRODUCTS TO BE CARRIED

1 KLT 600x400mm or 2 KLT 400x300mm

Item no. 137786-NPOO1





Item no. 137786-NPOE1

This trolley is intended for the indoor transport of stackable boxes in the size of 600x400mm. With a drawbar this trolley can be incorporated into a milkrun system (see the following page). Due to the four swivel wheels, or alternatively two swivel wheels and two fixed wheels, this trolley is extremely manoeuverable. Wheels are available in various materials.

The stackable basic trolley is a K.Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

This trolley is suitable for the transport pallet and thus convenient for plant to plant transport. For more information please turn to page 182 (Chapter Transport Logistics).

This trolley can also be enhanced by several optional products.

For more information please turn to page 52 (Chapter Accessories).

#### WITHOUT CORNER BRACKETS

Item no.	Centering of product	Wheels	Wheel design
137786-NPOO1	on inside edge of frame	Hard plastic	2 swivel and 2 fixed castors
137786-NEOO2	on inside edge of frame	ESD Hard plastic	2 swivel and 2 fixed castors
137786-NCOO5	on inside edge of frame	PU coated	2 swivel and 2 fixed castors
137786-NKOO4	on inside edge of frame	2x rubber/ 2x Hard plastic	2 swivel and 2 fixed castors

#### WITH CORNER BRACKETS

		All wheels Ø 100mm		
137786-NKOE4	centering angle	2x rubber/ 2x Hard plastic 2 swivel and 2 fixed		
137786-NCOE5	centering angle	PU coated	2 swivel and 2 fixed castors	
137786-NEOE2	centering angle	ESD Hard plastic	2 swivel and 2 fixed castors	
137786-NPOE1	centering angle	Hard plastic	2 swivel and 2 fixed castors	





Item no. 137787-NPOO1

Item no. 137787-NPOE1

#### WITHOUT CORNER BRACKETS

Item no.	Centering of product	Centering of product Wheels	
137787-NPOO1	on inside edge of frame	Hard plastic	4 swivel castors
137787-NEOO2	on inside edge of frame	ESD Hard plastic	4 swivel castors
137787-NCOO5	on inside edge of frame	PU coated	4 swivel castors
137787-NKOO4	on inside edge of frame	2x rubber / 2x Hard plastic	4 swivel castors

#### WITH CORNER BRACKETS

137787-NPOE1	centering angle	Hard plastic	4 swivel castors	
137787-NEOE2	centering angle	ESD Hard plastic	4 swivel castors	
137787-NCOE5	left over corner angel	PU coated	4 swivel castors	
137787-NKOE4	left over corner angel	2x rubber / 2x Hard plastic	4 swivel castors	
		All wheels Ø 100mm		

Other models / dimensions on request

Other models / dimensions on request

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## TROLLEY BOF WITH DRAWBAR

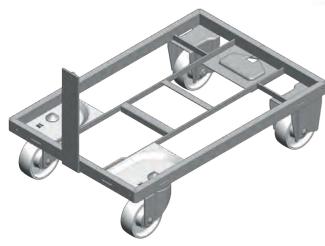
### 600x400mm

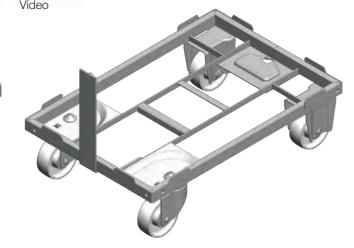
for KLT max. 250kg

#### PRODUCTS TO BE CARRIED

1 KLT 600x400mm or 2 KLT 400x300mm







Item no. 137786-NPDO1

Scan me

Item no. 137786-NPDE1

This trolley is intended for the indoor transport of stackable boxes in the size of 600x400m. With a drawbar this trolley can be incorporated into a milkrun system (Please see the following page). There is a rigid drawbar as well as a flexible drawbar. Two swivel wheels and two fixed wheels, make this trolley extremely manoeuverable. Only with this wheel combination is it possible to build a milkrun system. Wheels are available in various materials.

The stackable basic trolley is a K.Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

This trolley is suitable for the transport pallet thus convenient for plant to plant transport. For more information please turn to page 82 (Chapter Transport Logistics).

This trolley can also be enhanced by several optional products.

For more information please turn to page 52 (Chapter trolley Accessories).

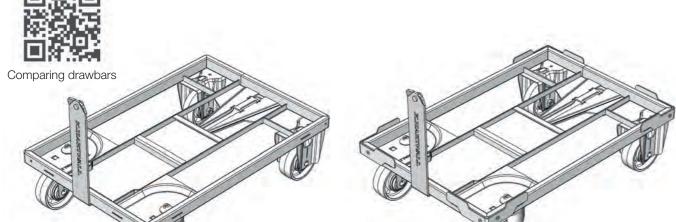
#### WITHOUT CORNER BRACKETS • WITH RIGID DRAWBAR

Item no.	Centering of product	Wheels	Wheel design
137786-NPDO1	on inside edge of frame	Hard plastic	2 swivel and 2 fixed castors
137786-NEDO2	on inside edge of frame	ESD Hard plastic	2 swivel and 2 fixed castors
137786-NCDO5	on inside edge of frame	PU coated	2 swivel and 2 fixed castors
137786-NKDO4	on inside edge of frame	2x rubber / 2x Hard plastic	2 swivel and 2 fixed castors

#### WITH CORNER ANGEL • WITH RIGID DRAWBAR

137786-NKDE4	centering angle	2x rubber / 2x Hard plastic	2 swivel and 2 fixed castors
137786-NCDE5	centering angle	PU coated	2 swivel and 2 fixed castors
137786-NEDE2	centering angle	ESD Hard plastic	2 swivel and 2 fixed castors
137786-NPDE1	centering angle	Hard plastic	2 swivel and 2 fixed castors

## WITHOUT CORNER BRACKETS • WITH RIGID DRAWBAR



Item no. 144183-SOOO1

Item no. 144183-SOOO5

Item no.	Centering of product	Wheels	Wheel design
144183-NPDO1	on inside edge of frame	Hard plastic	2 swivel and 2 fixed castors
144183-NEDO2	on inside edge of frame	ESD Hard plastic	2 swivel and 2 fixed castors
144183-NCDO5	on inside edge of frame	PU coated	2 swivel and 2 fixed castors
144183-NKDO4	on inside edge of frame	2x rubber / 2x Hard plastsic	2 swivel and 2 fixed castors

#### WITH CORNER BRACKETS • WITH RIGID DRAWBAR

144183-NPDE1	centering angle	Hard plastic	2 swivel and 2 fixed castors
144183-NEDE2	centering angle	ESD Hard plstic	2 swivel and 2 fixed castors
144183-NCDE5	centering angle	PU coated	2 swivel and 2 fixed castors
144183-NKDE4	centering angle	2x rubber / 2x Hard plastic	2 swivel and 2 fixed castors
		All wheels Ø 100mm	

Other models / dimensions on request

Subject to technical changes

Other models / dimensions on request

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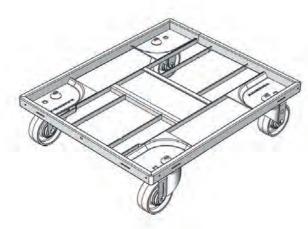


## TROLLEY BOF 600x500mm

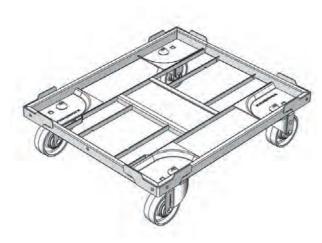
for KLT max. 250kg

PRODUCTS TO BE CARRIED

Containers 600x500mm







Item no. 141307-NPOE1 with corner brackets



This trolley is intended for the indoor transport of stackable boxes in the size of 600x500mm. Four swivel wheels allow this trolley to have extreme manoeuverability. The wheel combination of two swivel wheels and two fixed wheels allows to attach a drawbar and therefor the building of a milkrun system. Wheels are available in various materials.

The stackable basic trolley is a K.Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

This trolley is suitable for the transport pallet and thus convenient for plant to plant transport. For more information please turn to page 182 (Chapter Transport Logistics).

This trolley can be enhanced by several optional products.

For more information please turn to page 52 (Chapter trolley Accessories).

#### WITHOUT CORNER BRACKETS

Item no.	Centerin of product	Wheels	Wheel design
147678-NPOO1	on inside edge of frame	Hard plastic	2 swivel and 2 fixed castors
147678-NEOO2	on inside edge of frame	ESD Hard plastic	2 swivel and 2 fixed castors
147678-NCOO5	on inside edge of frame	PU coated	2 swivel and 2 fixed castors
147678-NKOO4	on inside edge of frame	2x rubber / 2x Hard plastic	2 swivel and 2 fixed castors

#### WITH CORNER BRACKETS

147678-NPOE1	centering angle	Hard plastic	2 swivel and 2 fixed castors
147678-NEOE2	centering angle	ESD Hard plastic	2 swivel and 2 fixed castors
147678-NCOE5	centering angle	PU coated	2 swivel and 2 fixed castors
147678-NKOE4	centering angle	2x rubber / 2x Hard plastic	2 swivel and 2 fixed castors
		4 swivel castors	

#### WITHOUT BRACKETS

Item no.	Centering of product	Wheels	Wheel design
141307-NPOO1	on inside edge of frame	Hard plastic	4 swivel castors
141307-NEOO2	on inside edge of frame	ESD Hard plastic	4 swivel castors
141307-NCOO5	on inside edge of frame	PU coated	4 swivel castors
141307-NKOO4	on inside edge of frame	2x rubber / 2x Hard plastic	4 swivel castors

#### WITH CORNER BRACKETS

141307-NPOE1	centering angle	Hard plastic	4 swivel castors
141307-NEOE2	centering angle	ESD Hard plastic	4 swivel castors
141307-NCOE5	centering angle	PU lagged	4 swivel castors
141307-NKOE4	centering angle	2x rubber / 2x Hard plastic	4 swivel castors
		4 swivel castors	

Other models / dimensions on request

Subject to technical changes

Other models / dimensions on request

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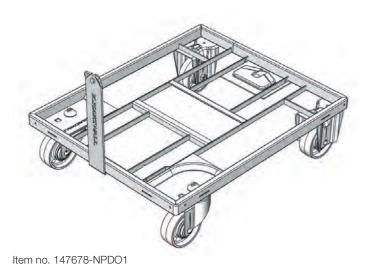


## **TROLLEY BOF 600x500mm with drawbar**

for KLT max. 250kg

PRODUCTS TO BE CARRIED

Containers 600x500mm



This trolley is intended for the indoor transport of stackable boxes in the size of 600x500mm. Four swivel wheels allow this trolley to have extreme manoeuverability. The wheel combination of two swivel wheels and two fixed wheels makes it possible for a drawbar and allows the building of a milkrun system. Wheels are available in various

The stackable basic trolley is a K.Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

This trolley is suitable for the transport pallet and thus convenient for plant to plant transport. For more information please turn to page 182 (Chapter Transport Logistics).

This trolley can be enhanced by several optional products.

materials.

For more information please turn to page 52 (Chapter trolley Accessories).

#### WITHOUT BRACKETS • WITH RIGID DRARBAR

Item no.	Centering of product	Wheels	Wheel design
147678-NPDO1	on inside edge of frame	Hard plastic	2 swivel and 2 fixed castors
147678-NEDO2	on inside edge of frame	ESD Hard plastic	2 swivel and 2 fixed castors
147678-NCDO5	on inside edge of frame	PU coated	2 swivel and 2 fixed castors
147678-NKDO4	on inside edge of frame	2x rubber / 2x Hard plastic	2 swivel and 2 fixed castors

#### WITH CORNER BRACKETS • WITH RIGID DRAWBAR

147678-NPDE1	centering angle	Hard plastic	2 swivel and 2 fixed castors
147678-NEDE2	centering angle	ESD Hard plastic	2 swivel and 2 fixed castors
147678-NCDE5	centering angle	PU coated	2 swivel and 2 fixed castors
147678-NKDE4	centering angle	2x rubber / 2x Hard plastic	2 swivel and 2 fixed castors
		All wheels Ø 100mm	

Other models / dimensions on request

Other models / dimensions on request

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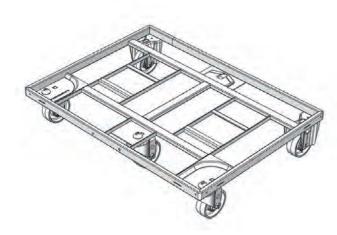


## TROLLEY BOF 800x600mm

for GLT/KLT max. 500kg

#### PRODUCTS TO BE CARRIED

1 GLT 800x600mm or 2 KLTs 600x400mm



Item no. 204563-NPOO1 with 3 swivel castors / 2 fixed castors

This trolley is intended for the indoor transport of stackable boxes in the size of 800x600mm or alternatively 2 KLTs 600x400mm. With a drawbar this trolley can be added to a milkrun system. You have the option of a rigid or flexible drawbar.

The wheel combination of two swivel wheels and two fixed wheels makes it possible to use a drawbar and allows the building of a milkrun system. The stackable basic trolley is a K. Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

This trolley is suitable for the transport pallet and thus convenient for plant to plant transport. For more information please turn to page 182 (Chapter Transport Logistics).

This trolley can be enhanced by several optional products.

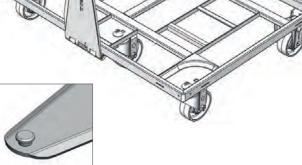
For more information please turn to page 52 (Chapter trolley Accessories).

#### 3 SWIVEL AND 2 FIXED CASTORS

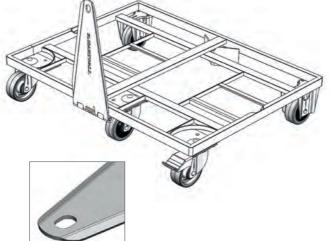
Item no.	Centering of product	Wheels	Wheel design
138158-NPOO1	on inside edge of frame	Hard plastic	3 swivel and 2 fixed castors
138158-NEOO2	on inside edge of frame	ESD Hard plastic	3 swivel and 2 fixed castors
138158-NCOO5	on inside edge of frame	PU coated	3 swivel and 2 fixed castors

#### 5 SWIVEL CASTORS

204563-NPOO1	on inside edge of frame	Hard plastic	5 swivel castors
204563-NEOO2	on inside edge of frame	ESD Hard plastic	5 swivel castors
204563-NCOO5	on inside edge of frame	PU coated	5 swivel castors
		All wheels Ø 100mm	







Item no. 138160-SOOO5 with drawbar (drawbar with

#### WITH DRAWBAR (DRAWBAR WITH SPIKES)

This drawbar is compatible with the trolley BOF 600x400mm.

Item no.	Centering of product	Wheels	Wheel design
138160-NPDO1	on inside edge of frame	Hard plastic	3 swivel and 2 fixed castors
138160-NED02	on inside edge of frame	ESD Hard plastic	3 swivel and 2 fixed castors
138160-NCDO5	on inside edge of frame	PU coated	3 swivel and 2 fixed castors
138160-NKDO4	on inside edge of frame	3x rubber / 2x Hard plastic	3 swivel and 2 fixed castors

#### WITH DRAWBAR (DRAWBAR WITH HOLE)

138160-S0005	on inside edge of frame	Hard plastic	3 swivel and 2 fixed castors
138160-S0006	on inside edge of frame	ESD Hard plastic	3 swivel and 2 fixed castors
138160-NCO14	on inside edge of frame	PU coated	3 swivel and 2 fixed castors
138160-S0008	on inside edge of frame	3x rubber / 2x Hard plastic	3 swivel and 2 fixed castors

All wheels Ø 100 mm

Other models / dimensions on request

Other models / dimensions on request

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## **TROLLEY BOF** 1,200x800mm • 2 swivel/2 fixed castors

for cage pallets/pallets max. 1,000 kg

#### PRODUCTS TO BE CARRIED

Cage pallets or pallets 1,200x800 mm or several other containers

This trolley is intended for the transport of stackable boxes, cage pallets or pallets. It is a modular construction system, designed for transport by trucks (lengthwise as well as crosswise) with a lashing strap. There are several options for this trolley. The first is a handlebar system for a smooth and comfortable manual operation. The second option is a flat cover plate and a lashing strap for load security. The drawbar allows this trolley to be included in a milk run system. This trolley has PU wheels (brown), the Shore hardness is A95 (other wheel materials are available on request).

The stackable basic trolley is a K.Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

As a standard this trolley is supplied with a foot protection and locking brake.



#### Other models / dimensions on request

**TROLLEY BOF** 

## 1,200x800mm • 4 swivel/ 2 fixed castors

for cage pallets/pallets max. 1,000kg

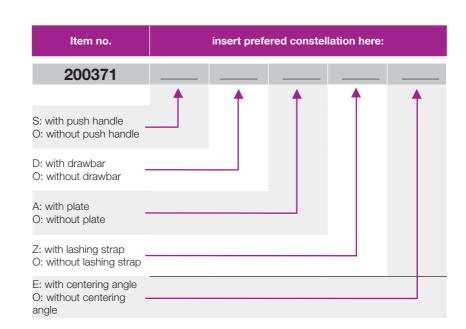
#### PRODUCTS TO BE CARRIED

Cage pallets or pallets 1,200x800 mm or several other containers

This trolley is intended for the transport of stackable boxes, cage pallets or pallets. It is a modular construction system, designed for transport by trucks (lengthwise as well as crosswise) with a lashing strap. There are several options for this trolley. The first is a handlebar system for a smooth and comfortable manual operation. The second option is a flat cover plate and a lashing strap for load security. The drawbar allows this trolley to be included in a milk run system. This trolley has PU wheels (brown), the Shore hardness is A95 (upon request other wheel materials are available).

The stackable basic trolley is a K.Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

As a standard this trolley is supplied with a foot protection and locking brake.



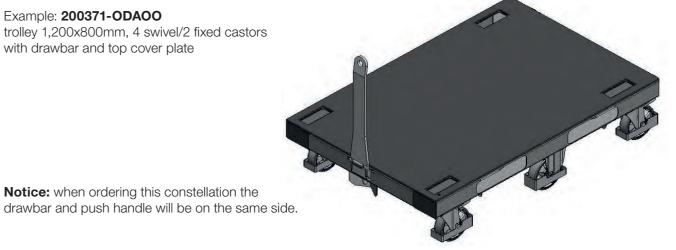


Example: 200371-ODAOO

trolley 1,200x800mm, 4 swivel/2 fixed castors

**Notice:** when ordering this constellation the

with drawbar and top cover plate



Other models / dimensions on request

Subject to technical changes Catalogue 6.0 www.bloksma.de | 35

### **TROLLEY BOF**

## 1,200x1,000mm • 2 swivel/2 fixed castors

for cage pallets/pallets max. 1,000kg

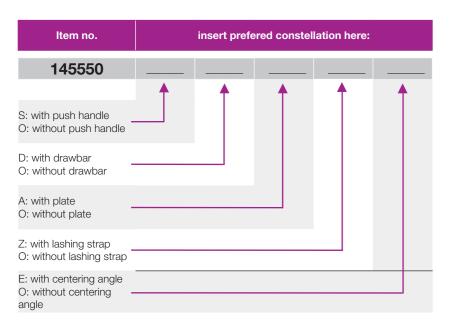
#### PRODUCTS TO BE CARRIED

Cage pallets or pallets 1,200x1,000 mm or several other containers

This trolley is intended for transport of stackable boxes, cage pallets or pallets. It is a modular construction system, designed for transport by trucks (lengthwise as well as crosswise) with a lashing strap. There are several options for this trolley. The first is a handlebar system for a smooth and comfortable manual operation. The second option is a flat cover plate and a lashing strap for load security. The drawbar allows this trolley to be included in a milk run system. This trolley has PU wheels (brown), the Shore hardness is A95 (upon request other wheel materials are available).

The stackable basic trolley is a K.Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

As a standard this trolley is supplied with a foot protection and locking brake.

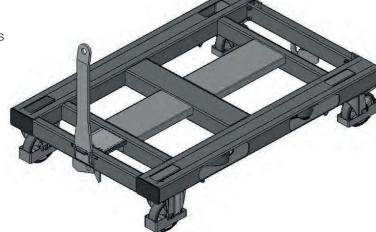




Example: **145550-ODOZO** 

trolley 1,200x1,000mm, 2 swivel / 2 fixed castors

with push handle and drawbar



#### Other models / dimensions on request

Subject to technical changes

## **TROLLEY BOF** 1,200x1,000mm • 4 Swivel/2 Fixed castors

for Cage pallets/pallets max. 1,000kg

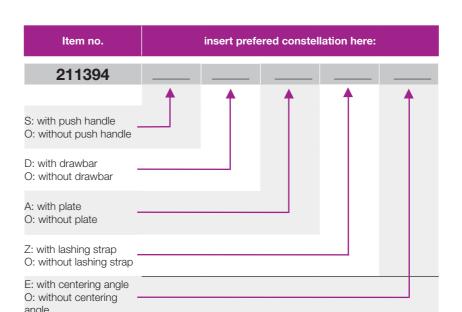
#### PRODUCTS TO BE CARRIED

Cage pallets or pallets 1,200x1,000 mm or several other containers

This trolley is intended for the transport of stackable boxes, cage pallets or pallets. It is a modular construction system, designed for transport by trucks (lengthwise as well as crosswise) with a lashing strap. There are several options for this trolley. The first is a handlebar system for a smooth and comfortable manual operation. The second option is a flat cover plate and a lashing strap for load security. The drawbar allows this trolley to be included in a milk run system. This trolley has PU wheels (brown), the Shore hardness is A95 (upon request other wheel materials are available).

The stackable basic trolley is a K.Hartwall product and corresponds to DIN ISO 9001/14001. Custom solutions are developed and manufactured by BLOKSMA.

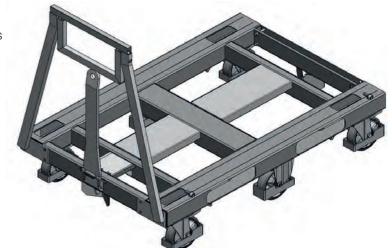
As a standard this trolley is supplied with a foot protection and locking brake.





Example: 211394-SD000

trolley 1,200x1,000mm, 4 swivel / 2 fixed castors with push handle and drawbar



Reference: With this constellation you will find the drawbar and push handle on the same side.

Other models / dimensions on request

Subject to technical changes Catalogue 6.0



### **TROLLEY BOF** 24x15 inch

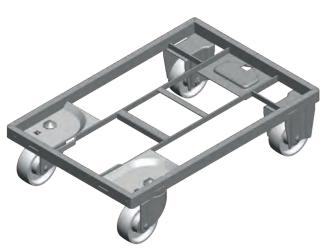
for KLT/Box max. 550lb



#### PRODUCT TO BE CARRIED

1 Box 24x15 inch







Item no. 146714-SOOO1

Item no. 146717-SOOO1

This trolley is intended for indoor transport of stackable boxes size 24x15 inch. A drawbar option allows this trolley to be attached to a milk run system. Two swivel wheels and two fixed wheels allow extreme manoeuverability and directional stability. Only with this wheel combination the attachment to a milk run system is possible. Wheels are available in various materials.

The stackable basic trolley is a K. Hartwall product and corresponds to DIN ISO 9001/14001. Custom solutions are developed and manufactured by BLOKSMA.

This trolley is suitable for the transport pallet and thus convenient for the plant to plant transport. For more information please turn to page 182 (Chapter Transport Logistics).

This trolley can also be enhanced by several optional products. For more information please turn to page 52 (Chapter trolley Accessories).

#### 2 SWIVEL AND 2 FIXED CASTORS

Item no.	Centering of product	Wheels	Wheel design
146714-S0001	on inside edge of frame	Hard plastic	2 swivel and 2 fixed castors
146714-S0002	on inside edge of frame	ESD Hard plastic	2 swivel and 2 fixed castors
146714-NCOO5	on inside edge of frame	PU coated	2 swivel and 2 fixed castors

#### **4 SWIVEL CASTORS**

146717-S0001	on inside edge of frame	Hard plastic	4 swivel castors
146717-S0002	on inside edge of frame	ESD Hard plastic	4 swivel castors
146717-NCOO5	on inside edge of frame	PU coated	4 swivel castors
		All wheels Ø 100m	

#### 2 SWIVEL AND 2 FIXED CASTORS • WITH DRAWBAR

Item no.	Centering of product	Wheels	Wheel design
146722-S0001	on inside edge of frame	Hard plastic	2 swivel and 2 fixed castors
146722-S0002	on inside edge of frame	ESD Hard plastic	2 swivel and 2 fixed castors
146722-NCOO5	on inside edge of frame	PU coated	2 swivel and 2 fixed castors
		All wheels Ø 100m	



Item no. 146722-SOOO1

Subject to technical changes

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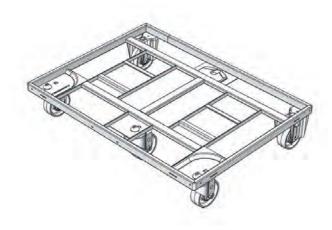
## **TROLLEY BOF** 30x24 inch

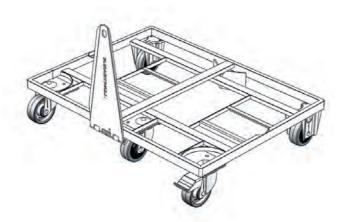
for KLT/Box max. 1,100lb



#### PRODUCT TO BE CARRIED

1 Box 30x24 inch 2 Boxes 24x15 inch





Item no. 146723

Item no. 146726 model with drawbar

This trolley is intended for indoor transport of stackable boxes size 30x24 inch or two boxes size 15x12 inch. A drawbar allows this trolley to be attached to a milkrun system. Three swivel wheels and two fixed wheels allow extreme manoeuverability and directional stability. Only with this wheel combination the attachment to a milk run system is possible. Wheels available in various materials. The stackable basic trolley is a K Hartwall product and corresponds to DIN ISO 9001/14001. Customized solutions are developed and manufactured by BLOKSMA.

This trolley is suitable for the transport pallet and thus convenient for plant to plant transport. For more information please turn to page 182 (Chapter Transport Logistics).

This trolley can also be enhanced by several optional products. For more information please turn to page 52 (Chapter trolley Accessories).

#### **DEVOID OF DRAWBAR**

Item no.	Centering of product	Wheels	Wheel design
146723	on inside edge of frame	Hard plastic	3 swivel and 2 fixed castors
146724	on inside edge of frame	Hard plastic	4 swivel castors

#### WIHT DRAWBAR

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146726	on inside edge of frame	Hard plastic	2 swivel and 2 fixed castors	
		All wheels Ø 100mm		



Item no. 146725 transport pallet for inch-trolley

#### ACCESSORIES FOR TROLLEYS INCH SIZE: TRANSPORTABLE PALLET

ltem no.	Product to be carried	lifting force	Remark
146725	4 trollies 24x15 inch 2 trollies 30x24 inch	2.200 lb	trolleys will be locked on the pallet

The transport pallet is suitable for plant to plant transport on wheels.

Other models / dimensions on request Subject to technical changes

Other models / dimensions on request

Subject to technical changes Catalogue 6.0

# TROLLEY BOF 32x30 inch or 48x32 inch

for KLT/Box max. 1,100lb



1 Cage pallet /GLT 32x30 inch 1 Cage pallet /GLT 48x32 inch



Item no. 202356



This trolley is intended for indoor transport of stackable boxes size 32x30 inch or 48x32 inch. The four wheels allow extreme manoueverability. wheels available in different materials

The stackable basic trolley is a K Hartwall product and corresponds to DIN ISO 9001/14004. Custom solutions are developed and manufactured by BLOKSMA.

This trolley can also be enhanced by several optional products.

For more information please turn to page 52 (Chapter trolley Accessories).

#### MODEL 32x30 inch (812.8x762mm)

Item no.	Centering of product	Wheels	Wheel design
202356-S0001	centering angle	Hard plastic	4 swivel castors
202356-S0002	centering angle	ESD Hard plastic	4 swivel castors
202356-NCOO5	centering angle	PU coated	4 swivel castors
202356-S0004	centering angle	2x rubber / 2x Hard plastic	4 swivel castors
		All wheels Ø 100mm	



Item no. 202357

#### MODEL 48x32 inch (1219.2x812.9mm)

Item no.	Centering of product	Wheels	Wheel design
202357-S0001	centering angle	Hard plastic	4 swivel castors
202357-S0002	centering angle	ESD Hard plastic	4 swivel castors
202357-NCOO5	centering angle	PU coated	4 swivel castors
202357-S0004	centering angle	2x rubber / 2x Hard plastic	4 swivel castors
		All wheels Ø 100mm	

Other models / dimensions on request

Other models / dimensions on request

Subject to technical changes Subject to technical changes Catalogue 6.0 www.bloksma.de | 43



## TROLLEY BOK 610x420mm 620x420mm 830x630mm

for containers max. 250kg



This trolley is made for indoor transport of stackable boxes size 600x400mm and 800x600mm. Four swivel wheels allow extreme manoueverability. Wheels are available in various materials. This trolley is made to carry all different kind of containers such as work piece carriers, boxes and meshbaskets etc. It can also be delivered in different types of materials such as steel, stainless steel and aluminum.

This trolley can also be enhanced by several optional products.

For more information please turn to page 52 (Chapter trolley Accessories).

#### MODEL 610x420mm

Item no.	Centering of product	Wheels	Wheel design
134138-NPOO1	on inside of edge	Hard plastic	4 swivel castors
134138-NEOO2	on inside of edge	ESD Hard plastic	4 swivel castors
134138-NCOO5	on inside of edge	PU coated	4 swivel castors

#### MODEL 610x420mm • one side can be open.

139205-NPOO1	on inside of edge	Hard plastic	4 swivel castors
139205-NEOO2	on inside of edge	ESD Hard plastic	4 swivel castors
139205-NCOO5	on inside of edge	PU coated	4 swivek castors
		All wheels Ø 100mm	

#### MODEL 620x420mm

Item no.	Centering of product	Wheels	Wheel design	
134194-NPOO1	on inside of edge	Hard plastic	4 swivel castors	
134194-NEOO2	on inside of edge	ESD Hard plastic	4 swivel castors	
134194-NCOO5	on inside of edge	PU coated	4 swivel castors	

#### MODEL 830x630mm

130520-NPOO1	on inside of edge	Hard plastic	4 swivel castors
130520-NEOO2	on inside of edge	ESD Hard plastic	4 swivel castors
130520-NCOO5	on inside of edge	PU coated 4 swivel cast	
		All wheels	Ø 100mm

Other models / dimensions on request

Subject to technical changes

Other models / dimensions on request

Subject to technical changes Catalogue 6.0 www.bloksma.de | 45

Item no. 134194

Item no. 130520

## TROLLEY BOK OILPROOF

## 620x420mm 845x655mm

for containers max. 500kg

PRODUCTS TO BE CARRIED

1 container 600x400mm

or 1 container 800x600mm



Item no. 134744

This trolley is made for indoor transport of stackable boxes size 600x400mm and 800x600mm. The four swivel wheels allow for extreme manoueverability. Wheels are available in various materials. This trolley is made to hold different types of containers such as work piece carriers, boxes and meshbaskets etc. It can also be delivered in assorted materials such as steel, stainless steel and aluminum.

This trolley can also be enhanced by several optional products.

For more information please turn to page 52 (Chapter trolley Accessories).

#### MODEL 620x420mm

Item no.	Centering of product	Wheels	Wheel design	
134744-NPOO1	on inside edge of vat	Hard plastic	4 swivel castors	
134744-NEOO2	on inside edge of vat	ESD Hard plastic	4 swivel castors	
134744-NCOO5	on inside edge of vat	PU coated	4 swivel castors	
		All wheels	Ø 100mm	



Item no. 134096

#### MODEL 845x655 mm

Item no.	Centering of product	Wheels	Wheel design
134096-NPOO1	centering angle	Hard plastic	4 swivel castors
134096-NEOO2	centering angle	ESD Hard plastic	4 swivel castors
134096-NCOO5	centering angle	PU coated	4 swivel castors
		All wheels Ø 125mm	

Other models / dimensions on request

Subject to technical changes

Other models / dimensions on request

Subject to technical changes Catalogue 6.0 www.bloksma.de | 47



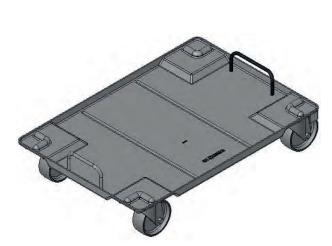
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# TROLLEY BOZ DRAWN, OILPROOF MODEL 630x430mm

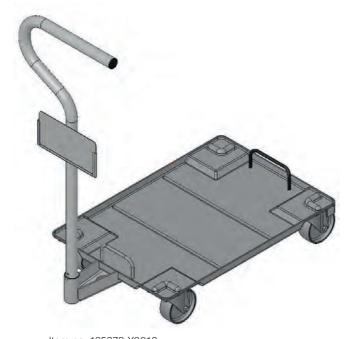
for containers max. 450kg

PRODUCTS TO BE CARRIED

Wire Work Piece Carrier 600x400mm



Item no. 125373-X0001 model with grip handle



Item no. 125373-X0016 model with insertable push handle

This trolley is intended for the indoor transport of stacks of workpieces size 600x400mm. Four swivel wheels allow for extreme manoeuvrability. Wheels are available in various materials. This trolley is oil-proof and can be used in **automatization** upon request. It can also be delivered in assorted materials such as steel, stainless steel or aluminum.

This trolley can also be enhanced by several optional products.

For more information please turn to page 52 (Chapter trolley Accessories).

#### LOAD CAPACITY UP TO MAX. 450kg

Item no.	Centering of product	Wheels	Wheel design
125373-X0001	handle	Hard plastic	4 swivel castors
125373-X0014	centering angle	Hard plastic	4 swivel castors
125373-X0015	handle	Hard plastic	2 Swivel / 2 Fixed castors
125373-X0017	Stapelstifte	Hard plastic	4 swivel castors
125373-X0016	handle with insertable Hard plastic push handle		4 swivel castors
		All wheels	Ø 100mm



Item no. 201020 model with high shelf and grip handle

## DESIGN WITH ELEVATED SHELF 300 kg LOAD CAPACITY

Item no.	Centering of Product	Wheels	Wheel design	
201020-X0001	handle	Hard plastic	2 Swivel / 2 Fixed castors	
201020-X0002	handle	Hard plastic	4 swivel castors	
201020-X0003	handle with RFID chip	handle with RFID chip Hard plastic		
		All wheels Ø 100mm		

Other models / dimensions on request

Subject to technical changes

Other models / dimensions on request

Subject to technical changes Catalogue 6.0



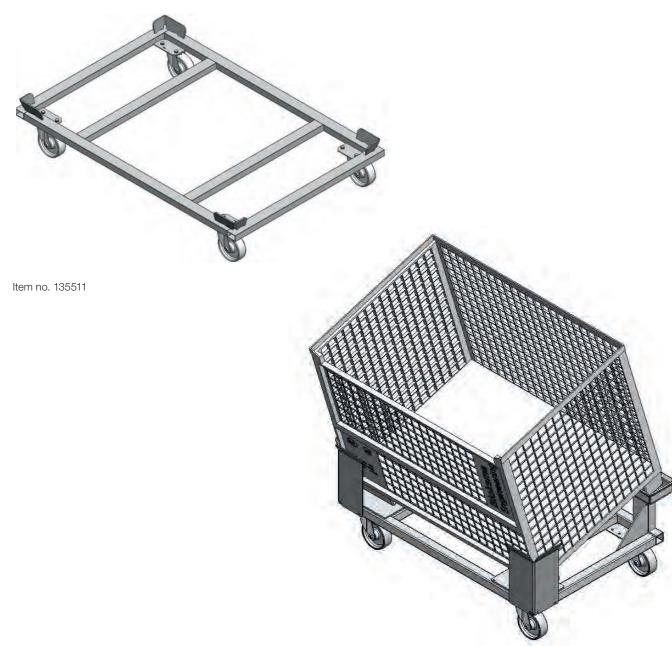
## **TROLLEY BOR** FOR HEAVY LOADS

### **DIVERSE SIZES**

for containers max. 1,000kg

#### PRODUCTS TO BE CARRIED

container 800x600mm or container 1,200x800mm or container 1,200x1,000mm



Article 135743

## FOR CONTAINERS 800x600mm

Item no.	Centering of product	trolley size buckling load	wheel diameter	wheel design
142290	entering angle and inclined tray	895x695mm 700kg	Ø 100mm	4 swivel castors(Hard plastic)

This trolley is intented for the indoor transport of boxes size 800x600mm, 1,200x800mm or 1,200x1000mm with heavy loads up to 1,000kg. Four swivel wheels allow for extreme manoevrability. Wheels are available in various

materials. It can also be delivered in assorted materials such as steel, stainless steel and aluminium.

#### FOR CONTAINERS 1,200x800mm

135511	centering angle	1.265x855mm 700kg	Ø 125mm	4 swivel castors (Hard plastic)
135743	centering angle and inclined tray	1.323x929mm 700kg	Ø 150mm	4 swivel castors (Hard plastic)

#### FOR CONTAINERS 1,200x1,000mm

138267	centering angle	1.265x1.010mm 500kg	Ø 150mm	4 swivel castors (Hard plastic)
136448	centering angle and inclined tray	1,200x1,000mm 500kg	Ø 150mm	4 swivel castors (Hard plastic)

Other models / dimensions on request

Subject to technical changes

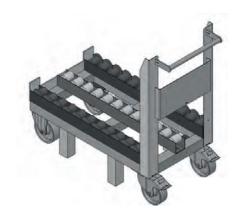
Other models / dimensions on request

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## TROLLEY BOV FURTHER VARIATIONS I



Item no. 207862

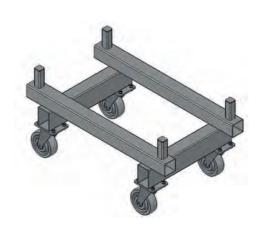


Item no. 134488

Item no. 200501



Item no. 203265

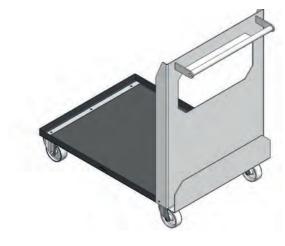


Item no. 130755

## TROLLEY BOV FURTHER VARIATIONS II



Item no. 210805



Item no. 201103



Item no. 209880



Item no. 206716 empty and loaded

Further variations are manufactured on customer request to individual specifications and dimensions.

Other models / dimensions on request

Subject to technical changes

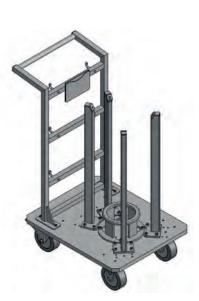


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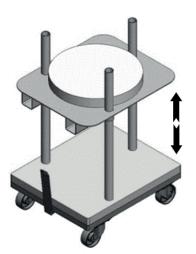
## TROLLEY BOV FURTHER VARIATIONS III



Item no. 143143



Item no. 211382

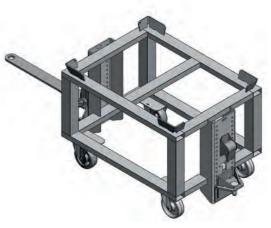


Item no. 105618

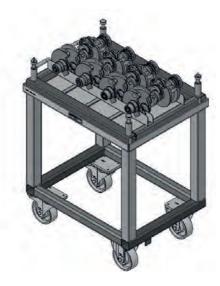
## **TROLLEY BOV**FURTHER VARIATIONS IV



Item no. 210053



Item no. 209110



Item no. 142805

Further variations are manufactured on customer request to individual specifications and dimensions.

Other models / dimensions on request

Subject to technical changes

Other models / dimensions on request

Subject to technical changes Catalogue 6.0

Item no. 203500

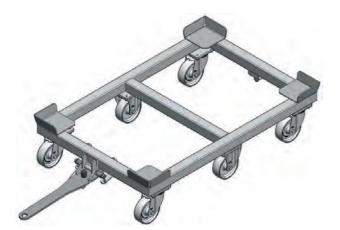


### **TROLLEY BOV WITH DRAWBAR**

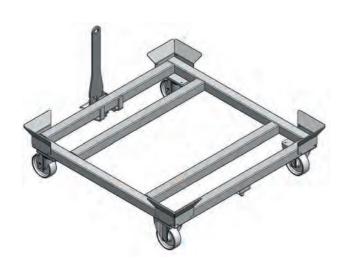
## FURTHER VARIATIONS FOR MILKRUN SYSTEMS



Item no. 205337-X0001



Item no. 201363



Item no. 207503



Item no. 210309-NPDE1

Item no. 145550-X0001 with insertable push bar

#### Other models / dimensions on request

#### Subject to technical changes

## **TROLLEY BOV** WITH HIGH SHELF OPTIONS

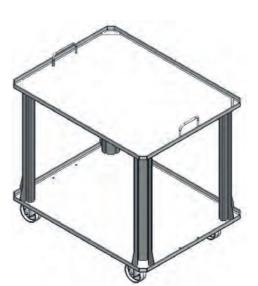
FURTHER VARIATIONS



Item no. 136686



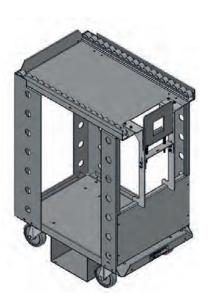
Item no. 131904



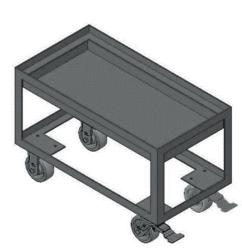
Item no. 210319

#### Other models / dimensions on request

Catalogue 6.0



Item no. 137610

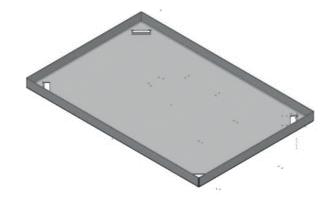


Item no. 211368

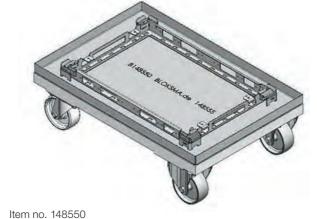


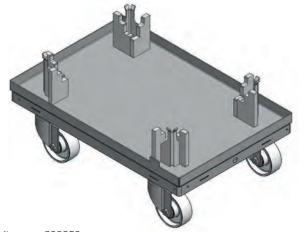
### TROLLEY ACCESSORIES I

## ATTACHABLE TRAY



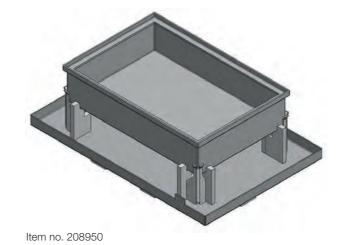
Item no. 208882

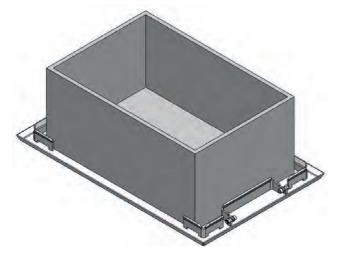




Item no. 208950

Item no. 206935

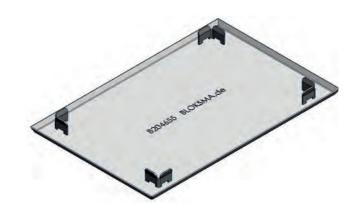




Item no. 211634

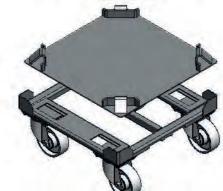
**TROLLEY ACCESSORIES II** 

Item no. 147216 attachable tray with centering angle



Item no. 204655 attachable tray with centering angle

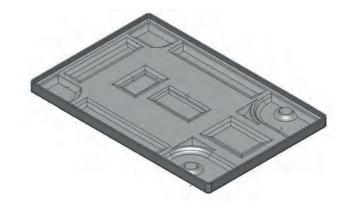




Item no. 210227 attachable top tray for barrels



Item no. 139155 attachable tray with centering angle for work piece carrier

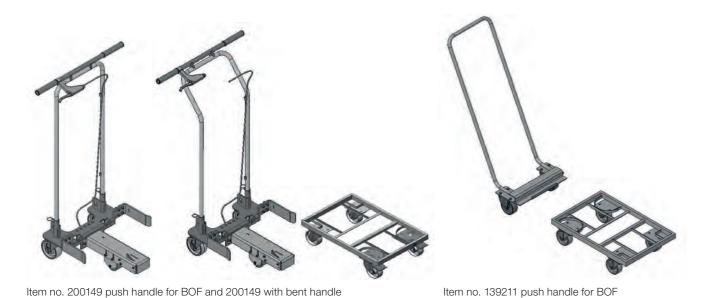


Item no. 206963 plastic tray for oil

Subject to technical changes Subject to technical changes Catalogue 6.0 58 | www.bloksma.de Catalogue 6.0 www.bloksma.de | 59

## TROLLEY ACCESSORIES III PUSH HANDLE

Ergonomic aid to transport empty trolleys



Catalogue 6.0



Item no. 139510 push handle for BOZ



Item no. 141304 push handle for BOZ

## TROLLEY ACCESSORIES IV TRANSPORT PALLET/TRANSPORT RACK

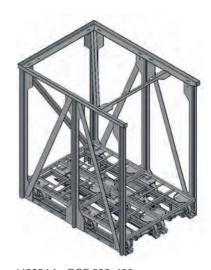
Transport pallets are intended for plan-to-plant Transport of trolleys with loaded KLTs. This eliminates the time consuming repackaging. Due to the trolleys quick and safe (un-)locking on the transport pallet, the time and resource consuming straps are no longer needed.

Diverse variations of trolley sizes and styles are available.

See also Transport Logistics TFG – Transport Rack I-III.



Item no. 143965 for BOF 600x400mm Item no. 147692 for BOF 600x500mm



Item no. 142984 for BOF 600x400mm Item no. 211369 for BOF 600x500mm



Item no. 210070 for BOF 600x400mm Item no. 210381 for BOF 600x500mm

Other models / dimensions on request  $% \label{eq:control_eq} % \label{eq:con$ 

Subject to technical changes

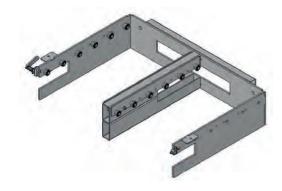
Other models / dimensions on request

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### **TROLLEY ACCESSORIES V**

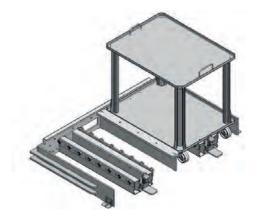
### **CENTERING STATION**



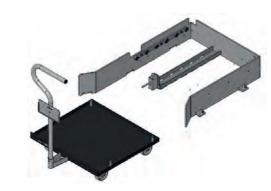
Item no. 131953



Item no. 140115



Item no. 210910



Item no. 136103

# **COLLECTING RACK**

Item no. 208664 Collecting Rack designed for space saving storage of empty trolleys



Item no. 138648

### **TROLLEY ACCESSORIES VI**

### PUSH AND TUG AIDS



Scan me

Item no. 201407 Platform tugger 1,000kg



Item no. 207126 Scooter 2,500kg



Item no. 206959 Electric tug for BOZ



Item no. 207880 Electric tug with adjustable clamping hook from above



Item no. 206959 Electric tug with adjustable clamping hook from below



Other models / dimensions on request

Subject to technical changes

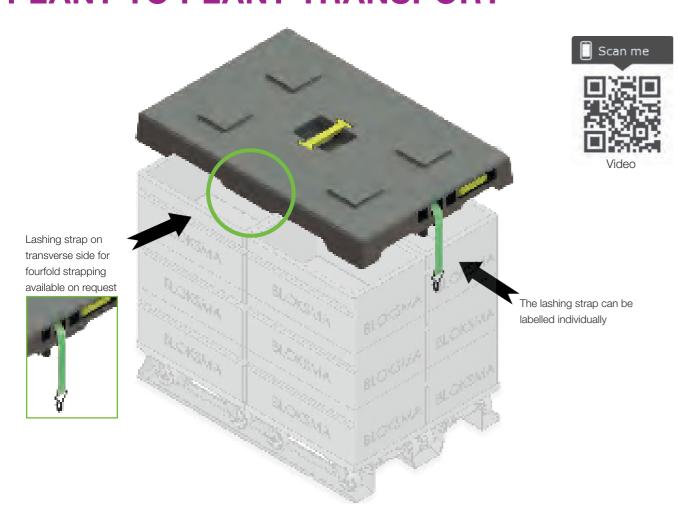
Other models / dimensions on request

Subject to technical changes Catalogue 6.0 www.bloksma.de | 63





### **VDA COVER FOR TRANSPORT PALLET PLANT TO PLANT TRANSPORT**



#### TRANSPORT RACK

Item no.	dimensions	Form of hook	stackable?
205017-XH000	1,200x1,000mm	form of hook B for wooden pallet	yes
202696-XH000	1,200x800mm	form of hook B for wooden pallet	yes
207805-XH000	800x600mm	form of hook B for wooden pallet	yes
205017-XT000	1,200x1,000mm	form of hook A for transportable pallet	yes
202696-XT000	1,200x800mm	form of hook A for transportable pallet	yes
207805-XT002	800x600mm	form of hook A for transportable pallet	yes

#### Other models / dimensions on request

## **CROSS-LOCATIONAL FOCUS ON VALUE CREATION.**











The VDA cover is a robust, injection-molded plastic cover that's combining pull- out- straps with an intergrated clamping mechanism. This makes it possible to have a fast securing of pallets without wasting packing materials. It is available in all standard EU pallet sizes as well as the US pallet size. The straps of the VDA cover can be personalized with your company logo. The cover is water proof, stackable (when empty) and can be equipped with a security seal making a safe loading and unloading possible.

- no waste of one-way packing material
- incomparable stability and security of the pallets
- several labour minutes saved per pallet and application
- also available in 800x600mm

#### TECHNICAL DATA

Cover height: 71mm 2,000 kg Load capacity: Weight:

10.93kg - 2 straps 13.75kg - 4 straps

Material: High Impact Polypropylene - Co-Polymer

Strap length: 2.5m (max. 2.75m) -20°C bis +40°C Temperature resistance:

Stackable height: 1,950mm (this is also the length of the straps

securing the load)



Other models / dimensions on request





Hook form A designed for hooking and securing transport pallets





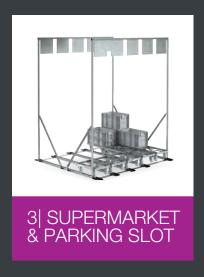
designed for hooking and securing wooden pallets

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## EVERYTHING FROM ONE SOURCE.



















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